

24006

9,000 lbs. WC / 500 lbs WC Tongue

*For Technical Service Call 1-800-336-4271 Extension 102

INSTALLATION INSTRUCTIONS

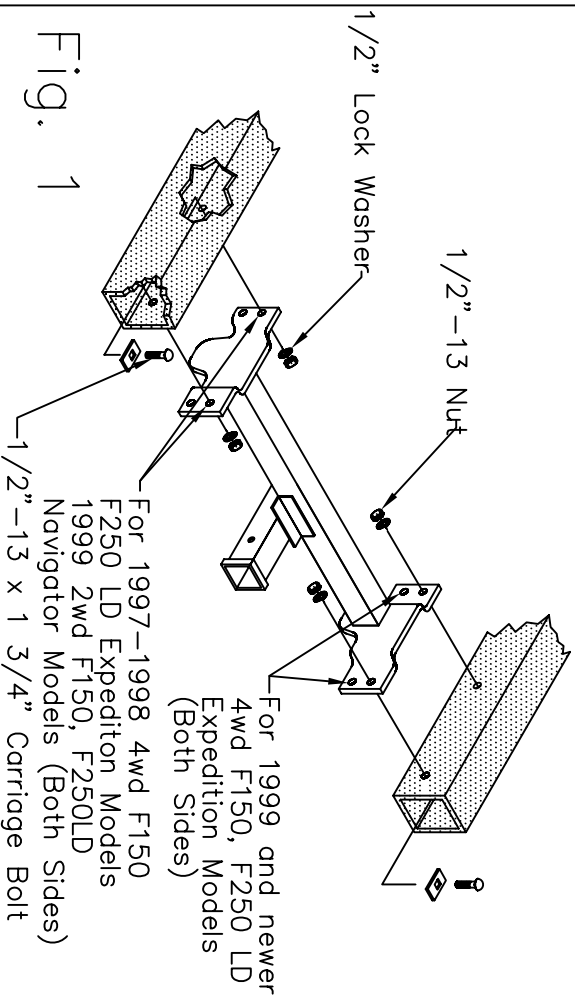
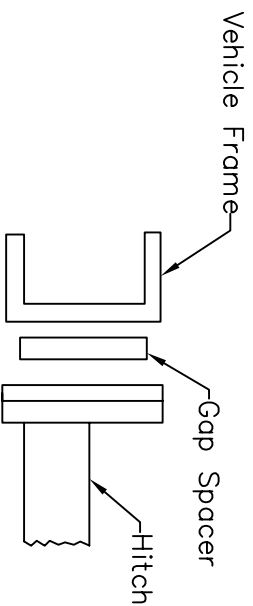


Fig. 1

Fig. 2



1. Remove skid plate if present.
2. Remove Tow Hooks.
3. Lower fascia must be removed and returned to owner on 1999 and newer expeditions, 4wd F150 and F250LD vehicles.
4. Remove or trim lower fascia for receiver tube clearance on 1997-1998 Expedition, 4wd F150 and F250LD vehicles.
5. On Navigator, remove bottom fascia fasteners and internal air baffle. Return to owner. Remove plastic rivets from air valve on passenger side of vehicle frame.
6. If present, unclip wire harness from drivers side of vehicle frame and relocate as necessary.
7. Raise hitch into position.
8. Fish wire 1/2"-13 x 1 3/4" carriage bolts and carriage spacers through frame and hole in hitch endplates. See fig. 1. for correct hole pattern for your vehicle.
9. 1/4"x1 1/2"x3" spacers must be installed if gap between vehicle frame and hitch endplate is 1/4" or greater. See Fig. 2.
10. Install corresponding 1/2"-13 nuts and lock washers.
11. On Navigator modes, New mounting holes must be drilled next to receiver for air valve. Reinstall plastic rivets.
12. If removed reinstall tow hooks. Tighten before tightening hitch bolts. Reinstall skid plate if removed. If skid plate hits hitch you must notch out skid plate in those areas.
13. Torque all 1/2"-13x1 3/4" carriage bolts to 75ft. lbs.

HARDWARE LIST

- 4 - 1/2"-13 x 1 3/4" Carriage Bolts
- 4 - 1/4"-1 x2 1/4" Carriage Spacer
- 4 - 1/2"-13 Nuts
- 4 - 1/2" Lock Washers
- 4 - 1/4" x 1 1/2" x 3" Spacers
- 1 - 1/2 Bolt Holder Wire Form

FIT LIST

- Ford F150
- Ford F250 Light Duty
- Ford Expedition
- Lincoln Navigator

****WARNING:** ALTHOUGH THIS HITCH IS DESIGNED TO SAFELY CARRY THE LOADS SPECIFIED, UNDER NO CIRCUMSTANCES DO WE RECOMMEND EXCEEDING THE TOWING VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPABILITIES. ALWAYS USE SAFETY CHAINS AND TRAVEL AT A SAFE SPEED.

8/02

